



**PARTS**

11-818, 11-08

**Repair Kits for Minor Repairs and Maintenance**

<b>STANDARD MODEL REPAIR KIT</b> . . . . .	<b>2787-01</b>
Comprises:	
12 Diaphragm Assembly - pilot . . . . .	653-02
15 Filter Disc . . . . .	643-01
17 'O' Ring- orifice . . . . .	705-01
19 Diaphragm Assembly - main . . . . .	624-02
23 Diffusion Screen . . . . .	2431-01
25 Main Valve Seat . . . . .	627-01
26 Main Valve . . . . .	629-01
27 Main Valve Seal . . . . .	646-01
28 'O' Ring - bottom plug . . . . .	644-97

\* WARNING: Do not use this 'O' ring on earlier type bottom plugs as these have no 'O' ring retaining groove on face of hexagon.

<b>HIGH PRESSURE MODEL REPAIR KIT</b> . . . . .	<b>2787-02</b>
Comprises:	
Repair Kit 2787-01 with	
12a Diaphragm Assembly . . . . .	195-01
in place of	
12 Diaphragm Assembly . . . . .	653-02

<b>LOW PRESSURE MODEL REPAIR KIT</b> . . . . .	<b>2787-99</b>
Comprises:	
Repair Kit 2787-01 with	
12b Diaphragm Assembly . . . . .	653-97
in place of	
12 Diaphragm Assembly . . . . .	653-02
plus	
32 Spring, pilot valve . . . . .	641-01

**Repair Kits for Major Overhaul**

<b>STANDARD MODEL REPAIR KIT</b> . . . . .	<b>2787-98</b>
Comprises:	
Repair Kit 2787-01 plus	
13 Ball . . . . .	151-01
14 Flush Plug . . . . .	2338-99
16 Orifice . . . . .	2633-01
18 Body, intermediate . . . . .	638-93
20 Valve Spring . . . . .	2367-19
21 Monel Screen . . . . .	631-01

<b>HIGH PRESSURE MODEL REPAIR KIT</b> . . . . .	<b>2787-97</b>
Comprises:	
Repair Kit 2787-98 with	
12a Diaphragm Assembly . . . . .	195-01
in place of	
12 Diaphragm Assembly . . . . .	653-02
<b>LOW PRESSURE MODEL REPAIR KIT</b> . . . . .	<b>2787-96</b>
Comprises:	
Repair Kit 2787-99 plus	
14 Flush Plug . . . . .	2338-99
16 Orifice . . . . .	2633-01
18a Intermediate Body Assembly . . . . .	638-96
20 Valve Spring . . . . .	2367-19
21 Monel Screen . . . . .	631-01
31 Ball . . . . .	2386-01

**PARTS NOT NORMALLY REPLACED**

1 Adjusting Handwheel . . . . .	655-05
2a Cap . . . . .	2131-01
2b Slotted Adjusting Screw . . . . .	2130-01
3 Lock Nut . . . . .	1061-01
4 Panel Mounting Nut . . . . .	642-01
5 Bonnet Screws (4 required) . . . . .	632-01
6 Insert (standard and high pressure) . . . . .	637-02
6 Insert (low pressure) . . . . .	637-99
7 Bonnet . . . . .	34-03
8 Upper Spring Rest . . . . .	623-01
9 Washer . . . . .	623-97
10 Regulating Spring . . . . .	630-01
10a Regulating Spring (low pressure) . . . . .	1623-99
11 Lower Spring Rest (standard and low pressure) . . . . .	623-01
22 Spring Pin . . . . .	2377-01
24 Main Body G $\frac{1}{4}$ . . . . .	620-96
24 Main Body $\frac{1}{4}$ A.N.P. Dryseal . . . . .	620-97
29 Bottom Plug . . . . .	644-98
30 Diaphragm Clamp Ring (high pressure) . . . . .	160-01

WHEN ORDERING SPARES, QUOTE MODEL NUMBER AND KIT OR PART DESCRIPTION.



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