Comprehensive range

- maximise output minimise cost
- Product selector

- Seven families with a large choice of options to solve virtually any application.
- Choose from two basic designs to suit your application.
- Rodless linear slide tables generally feature a single face for attaching loads 1 and are more compact than their rodded equivalents, providing linear motion within a set envelope.
- Rodded units offer much larger load bearing surfaces [2] and two faces for load installation [2] and [3].

Outstanding accuracy

Consistent performance

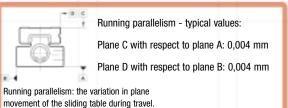
Standard 2 year warranty

consistent performance on the market.

Reduce end of line component rejection rates and machine or process downtime. Key components such as bearings and guides are of superior quality. M/261000 and M/261100 families provide outstanding accuracy of movement, strength, reliability and rigidity which can optimise machine output.

Minimise downtime and component rejection rates -

market leading design and construction provides the most



Compact size

Minimise machine cost - with a smaller

installation and operating envelope.

Wider choice

High operating speeds

Minimise process or machine cycle times -

high operating speeds and cycle rates.

Choose the best solution - precision models where accurate movement is essential or general purpose types for less critical applications.

Long service life

ensure an excellent service life.

Improved aesthetics

Enhance machine aesthetics - by selecting

from a wide variety of diameters and stroke lengths to suit differing machine sizes.

Minimise downtime - heat treated stainless steel or aluminum bodies and slide tables



Easy installation

rail positions.

Minimise installation time and cost -

alternative air port (side or base) and switch

Positional feedback

Easy attachment of switches enables seamless

integration into fully interlocked systems.

Component protection

Maximise product life and minimise cost of ownership – standard stroke adjusters with rubber stops, metal stops for greater positioning accuracy or shock absorbers for heavier loads. Effective end of stroke cushioning protects internal components.

M/261000/M Compact Precision

- Recirculating ball bearings.
- Our most compact linear slide table ideal for applications demanding precise movement within a confined space.
- Options include alternative air port and switch rail positions; base mounted air ports; no stroke adjustment; stroke adjustment with metal stops or shock absorbers.

M/261100/M Precision

- Roller guided.
- For precision applications demanding stroke lengths longer than those offered by the M/261000/M.
- Options include alternative air port and switch rail positions; no stroke adjustment; stroke adjustment with metal stops or shock absorbers.

M/261200/M Low Profile

- Roller guided.
- Slim and robust this general purpose family offers the largest load bearing surfaces for moving particularly wide or long loads.

M/261300/M Compact

- Roller guided.
- Rodless products that provide general purpose movement within a fixed envelope.
- Options include stroke adjustment with shock absorbers.

M/261400/M Synchronous

- Roller guided.
- Precise synchronous double slide table movement make these units ideal for use as escapements or grippers.
- Options include no stroke adjustment; stroke adjustment with metal stops.

M/61200/M Adjustable

- Slide guide
- This family provides the greatest thrust values and the longest stroke lengths for general purpose applications.
- Optional air port location.

M/61200/MR Precision

- Recirculating ball bearings.
- These products provide the greatest thrust values and the longest stroke lengths for applications demanding accurate movement.
- Optional air port location.

Theoretical Moments

To calculate a theoretical moment use the following formula -

Gravity acting on load (9.8) x mass of load W (kg) x distance between centre line of guide and load's centre of gravity, Lx, Ly, Lz (m). Calculated values should not exceed those stated.

† Maximum moment values correspond to the longest stroke length and will decrease as the stroke length shortens. Please refer to the relevant catalogue data sheet for full 'Theoretical Moment' information.

 $^{\star\star}\text{Always}$ consult the relevant catalogue data sheet for full technical information.



'iston diameter	waximum	Ineoreti	cai wome	nts (NM)T	Stroke	
mm)	load (kg)	Mx	Му	Mz	length (mm)	
6	0,2	0,87	0,42	0,42	5 or 10	M/261006/IR5/IP/*
3	0,5	1,8	1,7	1,7	10 or 20	M/261008/MR6/IP/*
10	0,8	3,3	2,8	3,1	10 or 20	M/261010/MR6/IP/*
12	1,2	7,3	6,5	7,7	15 or 25	M/261012/MR6/IP/*
16	2,0	9,6	7,5	6,6	20 or 30	M/261016/MR6/IP/*
			1. /	~~		P 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

* Insert stroke length in mm

**data sheet 2.3.003

iston diameter	Maximum	Theoretical Moments (Nm)†			Stroke	
nm)	load (kg)	Mx	Му	Mz	length (mm)	
0	0,8	1,9	1,8	2,0	15, 30 or 45	M/261110/MR6/IP/*
2	1,2	3,8	3,0	3,4	20, 30, 45 or 60	M/261112/MR6/IP/*

* Insert stroke length in mm

**data sheet 2.3.005

	Piston diameter	Theoreti	cal Mome	ents (Nm)†	Stroke		
	(mm)	load (kg)	Mx	Му	Mz	length (mm)	
	8	1,5	1,3	0,45	0,45	30, 45, or 60	M/261208/MR
ė.	10	2,0	2,1	0,79	0,88	30, 45 or 60	M/261210/MR
,	15	4,0	4,5	1,6	1,7	30, 45, 60, 80, or 100	M/261215/MR
	20	8,0	1,3	3,6	3,4	30, 45, 60, 80 or 100	M/261220/MR

* Insert stroke length in mm

ata sheet 2.3.007

Piston diameter Maximum		Theoreti	ical Mome	ents (Nm)†	Stroke		
(mm)	load (kg)	Mx	My	Mz	length (mm)		
10	0,8	1,8	1,3	1,3	10, 20 or 30	M/261310/MR6	
16	2,0	3,6	1,9	1,9	10, 20 or 30	M/261316/MR6	
Dank							

Part numbers denote standard magnetic models with stroke adjustment (rubber stops).

* Insert stroke length in mm

**data sheet 2.3.009

* Insert stroke length in mm

	Piston diameter Maximum		Theoret	ical Mom	ents (Nm)†	Stroke		
	(mm)	load (kg)	Mx	My	Mz	length (mm)		
1	6	0,1	0,54	0,29	0,29	5 or 10	M/261406/MR	
	Part numbers dend	ote standard i	magnetic i	models, no	stroke adju	stment.		

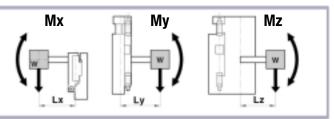
**data sheet 2.3.019

Piston diameter	Maximum	Theoretical Moments (Nm)†		nts (Nm)†	Stroke	
(mm)	load (kg)	Mx	Му	Mz	length (mm)	
16	2	10,0	14,0	14,0	25, 50, 75 or 100	M/61216/M/*
20	4	28,0	28,0	28,0	25, 50, 75, 100 or 150	M/61220/M/*
25	6	52,0	40,0	40,0	25, 50, 75, 100 or 150	M/61225/M/*
32	9	64,0	40,0	40,0	25, 50, 75, 100 or 150	M/61232/M/*

Part numbers denote standard magnetic models with stroke adjustment (rubber stops).

* Insert stroke length in mm

* Insert stroke length in mm





Sector markets

Norgren makes it easy

Complete automation solutions from one supplier. Norgren linear slides compliment our extensive array of pneumatic products, including grippers and rotary actuators.

Norgren linear slide tables are highly suitable for automated solutions in your industry.

Ideal for electronics

- Precise and smooth linear movement.
- Small sizes for handling light components and work pieces are available as standard.
- Optional cleanroom models available (M/261000/M Compact Precision series).

Ideal for packaging

- Sizes to suit a variety of loads and duties.
- Solutions for both general purpose and precision applications.
- · High operating speeds and cycle rates.

Ideal for medical

- Suitable for laboratory automation.
- All products can be used on unlubricated air supplies helping minimise environmental contamination.

Ideal for your market

- Large family with a wide choice of product options (e.g. custom machine manufacture).
- Low weight (e.g. automated handling systems).
- · Double (synchronous) linear movement (e.g. component feed and control).





Norgren global service network

Tel: + 49 2802 49-0

Fax: + 49 2802 49356

Tel: + 49 711/52 09-0

enauiry@de.norgren.com

Tel: + 85 22 4927608

Tel: + 36 1 284 9000

Fax: + 36 1 284 8980

enquiry@ie.norgren.com

Tel: + 39 039 60 631

enquiry@norgren.com

Tel: + 60 3 5219 255

Fax: + 60 3 5212 889

Tel: + 52 5 390 2249

Tel: + 31 20 6822751

Fax: + 31 20 6820983

enquiry@nl.norgren.com

NETHERLANDS

enquiry@my.norgren.com

ΜΔΙ ΔΥSΙΔ

MEXICO

Fax: + 39 039 60 63 301

info@norgren.hu

Fax: + 85 22 4985878

enguiry@hk.norgren.com

HONG KONG

Tel: + 61 3 921 30 800 Fax: + 61 3 921 30 890 enquiry@norgren.com.au

Tel: + 43 22 36 63 520 Fax: + 43 22 36 63 520 20 Fax: + 49 711/52 09-963 enquiry@at.norgren.com **BELGIUM & LUXEMBOURG**

Tel: + 32 2 376 60 20 Fax: + 32 2 376 26 34 enquiry@be.norgren.com

Tel: + 55 11 5522 10 66 Fax: + 55 11 5523 22 59 vendas@norgren.com.br

Tel: + 1 905 625 4060 Tel: + 91 11 681 7933 Fax: + 1 905 625 9501/8273 Fax: + 91 11 681 7932 inquiry@norgrencanada.com norgrenindia@vsnl.net Tel: + 353 1 8300 288

Tel: + 86 21 64 85 79 35

Fax: + 86 21 64 95 60 42 Fax: + 353 1 8300 082 norgrenb@public.bta.net.cn CZECH REPUBLIC Tel: + 420 446 612 879 Fax: + 420 446 612 908

enquiry@cz.norgren.com DENMARK Tel: + 45 44 91 41 66 Fax: + 45 44 91 15 60

FASTERN FUROPE Tel: + 43 2236 63520 Fax: + 43 2236 63520/124 enquiry@at.norgren.com FINI AND

norgren@norgren.dk

Tel: + 358 40 867 4958 Fax: + 358 95 712 1440 email: arki@imi-norgren.fi FRANCE

Tel: + 33 1 60 05 92 12 Fax: + 33 1 60 06 08 52 norgrenherion@norgren.fr NEW ZEALAND

Tel: + 64 9 579 0189 Fax: + 64 9 526 3397 enquiry@norgren.co.nz NORWAY

Tel: + 47 67 90 82 01 Fax: + 47 67 97 06 24 norgren@norgren.no

Tel: + 48 22 871 7880 Fax: + 48 22 871 7881 biuro@pl.norgren.com SINGAPORE Tel: + 65 862 1811 Fax: + 65 862 1917

enquiry@sg.norgren.com SLOVENIA Tel: + 386 4 531 7550 Fax: + 386 4 531 7555

Tel: + 34 93 748 9800

Fax: + 34 93 783 0838 norgren@norgren.es SWEDEN

Tel: + 46 40 59 51 00 Fax: + 46 40 49 50 90 info@imi-norgren.se

SWITZERLAND Tel: + 41 71 973 82 00 Tel: + 81 66 876 8913 Fax: + 41 71 973 82 01 Fax: + 81 66 876 8929 norgren@norgren.ch

> Tel: + 44 1543 265 000 Fax: + 44 1543 265 811 enquiry@uk.norgren.com

Tel: + 1 303 794 2611 Fax: + 1 303 795 9487 Fax: + 52 5 565 7072 inquiry@usa.norgren.com enquiry@norgren.com.mx

Supported by distributors



Norgren is a leading world manufacturer and supplier of pneumatic solutions, offering a comprehensive range of pneumatic components and automation systems via a global sales and service network which covers 75 countries worldwide. The company is a principal member of the diverse and internationally successful £1.6 billion IMI Group.

www.norgren.com



P.O. Box 22, Eastern Avenue, Lichfield, Staffordshire WS13 6SB, England Telephone: +44 (0)1543 265000 Fax: +44 (0)1543 265827

The Roundel, 'Norgren' and 'IMI' are registered trade marks. © IMI Norgren Limited 2003. Due to our policy of continued development, Norgren reserve the right to change specifications without prior notice.



Precise, compact and lightweight



- Seven ranges plus a large array of options.
- Extremely precise linear slide tables.
- Market leading design and construction.
- Ideal for electronics, packaging and many other automation applications.



